SW series Aluminum Handwheel Gearbox

Introuduction and Features

Our SW-series handwheel gearbox are special designed of gearbox cover can support the limit switch bracket, easy to amount the limit switch directly without any accessories. This series gearbox can control 90 degree rotary valves, such as butterfly valve, ball valve and plug valve and so on. The aluminum alloy material body after static electricity powder coating has an excellent appearance, strong adhesion/mechanical property and anti-corrosion/wear resistance.

- -The output torque range: 180-5500NM.
- -ISO5211 direct mount patterns.
- -Filled with special lubricant before leaving the factory.
- -Weather proof is IP65.
- 0-90° rotary, $\pm 5^{\circ}$ angle adjusting.
- -Optional accessory include the position indicator, core joint, ect.





Ordering code

Series Handwheel(ø) Limit Switch box Model Feedback Model Valve square Type 200 070 11 140 ALS M2 F e.g:

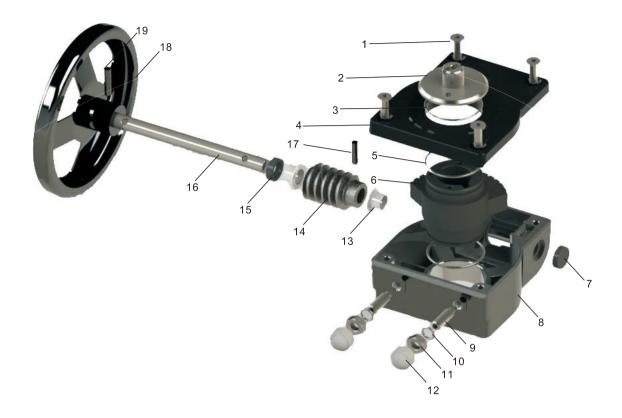
Limit switch model selection please reference the page of ALS series. Detailed please reference selection.

Reference Selection

| Model | Square | ISO 5211 Type | Hand wheel Ø | Outptut/Input Max. Outp Torque Ratio Torque(Nr | | Butterfly valve | Ballvalve | WT(KG) | |
|-------|---------------|------------------|--------------------|--|------|-----------------|-----------|--------|--|
| SW070 | 8/9/11/14/17 | F05,F07 | 140 | 1:9.6 | 180 | 32-150 | 50 | 1.2 | |
| SW090 | 8/9/11/14/17 | F07,F09 | 200 | 1:12 | 300 | 32-200 | 63 | 2.1 | |
| SW102 | 17/19/22 | F07,F10 | 250 | 1:12.5 | 540 | 200-300 | 80 | 3.5 | |
| SW125 | 19/22 | F10,F12 | 300 | 1:12.5 | 675 | 250-350 | 100 | 4.8 | |
| SW140 | 22/27 | F10,F12,F14 | 400 | 1:10 | 1310 | 350-400 | 200 | 9.5 | |
| SW165 | 36/ø50X14 | F14,F16 | 600 | 1:19 | 3250 | 450-500 | 250 | 17.5 | |
| SW254 | ø60X18/ø65X20 | F16,F25 | 700 | 1:19 | 5500 | 600-650 | 300 | 28 | |

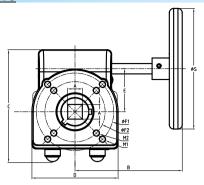
ISO 5211 Flange single option but not both: F12 or F14, F14 or F16. Joint standard is ISO5211 (NAMUR) to fit valve

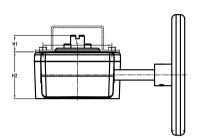
Material and part list

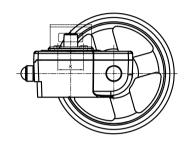


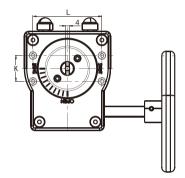
| NO. | Item | QTY | Material | | | | |
|-----|-----------------------|-----|-------------------------------|--|--|--|--|
| 1 | Bolt | 4 | Stainless steel | | | | |
| 2 | Core Joint | 1 | Aluminium polyester coating | | | | |
| 3 | O-Ring | 1 | NBR 70 | | | | |
| 4 | Cover | 2 | Aluminium polyester coating | | | | |
| 5 | O-Ring | 1 | NBR 70 | | | | |
| 6 | Worm gear | 1 | Ductile iron | | | | |
| 7 | Rear seal | 1 | NBR 70 | | | | |
| 8 | Body | 1 | Aluminium polyester coating | | | | |
| 9 | Adjusting Balt | 2 | Steel black(Option) | | | | |
| | Adjusting Bolt | 2 | SS304(Option) | | | | |
| 10 | Adjusting Balt Casket | 2 | Galvanized steel(Option) | | | | |
| | Adjusting Bolt Gasket | 2 | SS304(Option) | | | | |
| 11 | Adjusting Nut | 2 | Galvanized steel(Option) | | | | |
| 11 | Adjusting Nut | 2 | SS304(Option) | | | | |
| 12 | Adjusting Nut Cap | 2 | NBR 70 | | | | |
| 13 | Bearing | 2 | Power metallurgy | | | | |
| 14 | Worm | 1 | Carbon Steel 45# | | | | |
| 15 | Front seal | 1 | NBR 70 | | | | |
| 16 | Deteting cheft | 4 | Carbon Steel 45#(Option) | | | | |
| 16 | Rotating shaft | 1 | SS304(Option) | | | | |
| 17 | Pin | 1 | Spring Steel black | | | | |
| 18 | Hand wheel | 1 | Carbon steel polyster coating | | | | |
| 19 | Pin | 1 | Spring Steel black | | | | |
| | Bush | 1 | Carbon Steel 45# | | | | |

Dimension Table









| Model | A×A | В | С | D | Е | F1 | M1 | F2 | M2 | K | L | H1 | H2 | S |
|-------|---------------------------|-----|-----|-----|-------|---------|---------|-----|-----|----|-----|----|-----|-----|
| SW070 | 8×8,9×9,11×11,14×14,17×17 | 160 | 115 | 80 | 42 | 70 | M8 | 50 | M6 | 25 | 50 | 20 | 48 | 140 |
| SW090 | 8×8,9×9,11×11,14×14,17×17 | 160 | 130 | 100 | 50 | 90 | M8 | 70 | M8 | 30 | 80 | 20 | 54 | 200 |
| SW102 | 17×17,19×19,22×22 | 215 | 150 | 120 | 60 | 102 | M10 | 70 | M8 | 30 | 80 | 20 | 56 | 250 |
| SW125 | 19×19,22×22 | 225 | 180 | 140 | 60 | 125 | M12 | 102 | M10 | 30 | 80 | 20 | 69 | 300 |
| SW140 | 22×22,27×27 | 325 | 215 | 178 | 77.5 | 140 | M16 | - | - | 30 | 130 | 20 | 95 | 300 |
| SW165 | 36×36,Ø50×14 | 395 | 268 | 230 | 104.5 | 165 | M20 | - | - | 30 | 130 | 20 | 105 | 300 |
| SW254 | Ø60×18,Ø65×20,Ø80×22 | 416 | 332 | 265 | 130 | 165/254 | M20/M16 | - | - | 30 | 130 | 20 | 125 | 300 |

Joint standard is NAMUR(VDI/VDE 3845) to fit limit switch.

